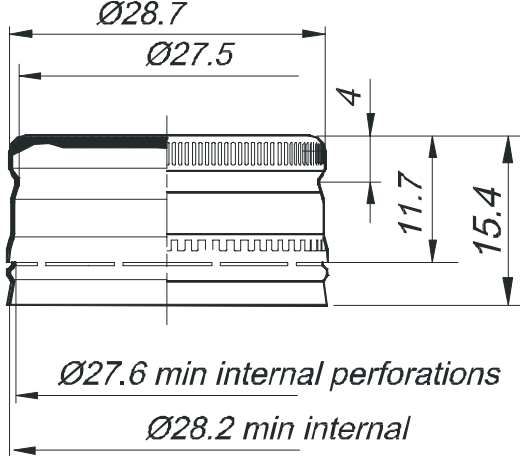


Product: Pilfer – Proof **28 x 15.4 mm**  
Bottle Neck finish: **DIN 6094-7; GME 305C; GF 305**

Shell Material		Closure Drawing
Al Composition	<b>3105</b>	
Al Condition	<b>H16</b>	
Specific gravity g/cm <sup>3</sup>	<b>2.71</b>	
Tensile strength Rm MPa	<b>150-190</b>	
Elongation. A50, % min	<b>≥ 3</b>	
Anisotropy, % max	<b>≤ 2</b>	
Material Thickness, mm	<b>0.20±0,01</b>	
Closure Characteristics		
Outside diameter , mm	<b>Ø 28.7 ± 0.3</b>	
Height, mm	<b>15.4 ± 0.2</b>	
Inside diameter, mm	<b>Ø 28.5 ± 0.1</b>	
Weight without liner, gr.	<b>1.09 ± 1%</b>	
Internal lacquer type	<b>Mod. vinyl resin</b>	
External lacquer type	<b>Mod. polyester</b>	

Resins obtained from monomers without any phenols or phthalates.

Recommended application details:	Head pressure force, N	<b>1800 – 2000</b>
	Side roller pressure force, N	<b>60-70</b>
	Undertuck roller pressure force, N	<b>60-70</b>
Removal Torque:	Slip Torque, N.m.	<b>0.6 – 1.2</b>
	Bridges Breaking Torque, N.m.	<b>0.6 – 1.5</b>

**NOTE: REMOVAL TORQUES ARE DEPENDANT ON VARIATIONS IN GLASS AND APPLICATION CONDITIONS.**

LINER		Internal pressure	<b>0.6 – 0.65 MPa</b>
Liner material:	<b>PVC compound SVELITH KU 289-30VP 538397 white</b>	Max. Internal pressure	<b>0.8 MPa</b>
Liner weight, g	<b>0.3 - 0.33</b>		

User has to verify the closures suitability with the specific bottled product and to guarantee the absence of chemical and organoleptic alterations.

**Food Contact Approval:** All materials intended to come into contact with food are in conformity with the European Community directives, the relevant national regulations and the relevant FDA requirements.

All products comply with Commission directive 94/62/EC concerning heavy metals.

All resins and additives used for inside lacquer production comply with the following Regulations:

- Commission directive 2002/72/ EC of 6 August 2002 relating to plastic materials and articles intended to come into contact with foodstuffs.
- Council directive 78/142/EEC of 30 January 1978 on the approximation of the laws of the Member States relating to materials and articles which contain vinyl chloride monomer and are intended to come into contact with foodstuffs.
- FDA regulation; CFR 21, chapter 175.300 Resinous and polymeric coatings

#### Packaging specification

Quantity, pcs.	<b>6 000</b>	Pallet type – Euro pallet	<b>Dimension 1200 x 800 x *</b>
Box Dimension, mm	<b>600 x 400 x 370 mm</b>		* Height of the pallet may vary with customers' requirements
Box weight	<b>9.6 kg</b>		
Cardboard Type	<b>Corrugated five layer cardboard</b>	Outside packing	<b>Stretch wrapped</b>
Polyethylene Sack	<b>Polyethylene –non-toxic, antistatic &lt;100 ppm Pb, Cd, HgCr<sup>+6</sup></b>		
Adhesive Strip (Scotch)	<b>50 mm</b>	Pallet identification	<b>Labelling</b>
Product Identification	<b>Labelling</b>		

**Notes:** Closures shall be stored in a well-ventilated place avoiding direct sunlight and strong odour for the period of 1 year. Pallets shall not be stacked.